



Formulation

Anticorrosive Primer HALOX® SZP-391, 570, 515

Add the following under good agitation

Grind	% Wt./Wt.	Class	Supplier
Ecrylic RA 576 H	17.5	Resin	Escronova Polymer
BYK 022	0.2	Defoamer	BYK
Water	8.4		
Acticide MBN	0.2	Preservative	Thor
Disperbyk 191	2.1	Defoamer	BYK
Kronos 2300	9	Pigment	Kronos
HALOX® SZP-391	4.2	Corrosion Inhibitor	ICL
HALOX® 570	1	Corrosion Inhibitor	ICL
Micro Talc IT Extra	15	Extender	Elementis

High Speed Disperse to a 6+ Hegman Grind

Letdown

Ecrylic RA 576 H	38.6	Resin	Escronova Polymer
Texanol	1	Coalescent	Eastman
BYK 022	0.3	Resin	BYK
Acrysol RM 2020	0.8	Rheology Modifier	Dow
Acrysol RM 825	0.3	Rheology Modifier	Dow
BYK 346	0.4	Surfactant	BYK
HALOX® 515	1	Corrosion Inhibitor	ICL
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	N/A	Density lbs./gal.	N/A
% Solids/Vol.	N/A	KU Visc. @ R.T.	N/A
VOC g/l	N/A		

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